

Date: Wednesday, 2/6/2008 11:12:11 AM  
 User: Kim Johnston

## Process Sheet

|  |  |
|--|--|
| Customer : CU-DAR001 Dart Helicopters Services   | Drawing Name : MOUNTING BRACKET        |
| Job Number : 37248                               |  |
| Estimate Number : 10604                          |  |
| P.O. Number :                                    | Part Number : D2581                    |
| This Issue : 2/6/2008 S.O. No. :                 | Drawing Number : D2581 REV A1          |
| Prsht Rev. : NC                                  | Project Number : N/A                   |
| First Issue : / / Type : SMALL /MED FAB          | Drawing Revision : A1                  |
| Previous Run : 36481                             | Material :                             |
| Written By :                                     | Due Date : 2/18/2008 Qty: 100 Um: Each |
| Checked & Approved By : <u>JA 08 02 06</u>       |  |
| Comment : Est. D01.07.17 Added info to step 2 SM |  |

## Additional Product

Job Number:



|         |                       |               |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

|     |           |                    |
|-----|-----------|--------------------|
| 1.0 | M304S11GA | 304/316 .125 Sheet |
|-----|-----------|--------------------|



Comment: Qty.: 0.0196 sf(s)/Unit Total : 1.3745 sf(s)

304/316 .125 Sheet

(M304S0125)

Batch: 104934

IB 8-2-11

|     |           |                |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET

1-Cut as per Dwg D2581

Dwg Rev: A1

Prog Rev: A1

IB 8-2-11

2-Deburr if necessary

100  
SB 08/02/12 100

|     |     |  |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



IB 8-2-11

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

|     |     |              |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

08/02/12 100 counts

|     |          |          |
|-----|----------|----------|
| 5.0 | BRAKE NC | NC BRAKE |
|-----|----------|----------|



Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

SB 08/02/12 100

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: 10 Date: 20/02/27  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

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User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 37248

Part Number: D2581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



*2008-02-27 100*

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WS*

*AD 08-02-27 100*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



*100*

Comment: FINAL INSPECTION/W/O RELEASE

*2008/2/27*

Job Completion



*2008/2/27 100*

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

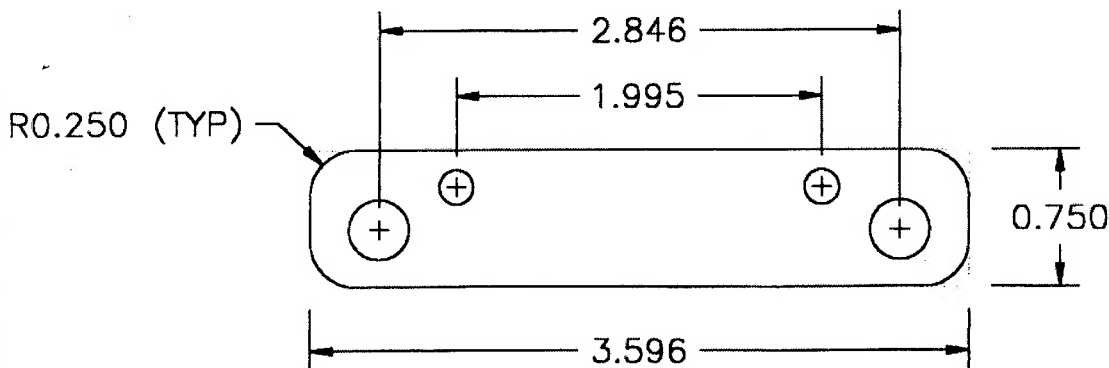
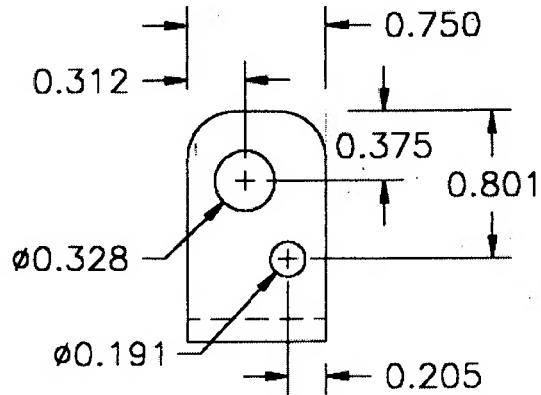
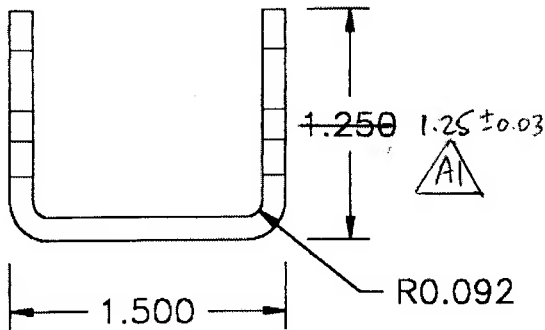
NOTE: Date & initial all entries





|          |             |  |              |
|----------|-------------|--|--------------|
| DESIGN   | DRAWN BY    | DART AEROSPACE LTD<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |              |
| MIKE M   | MIKE M      | DRAWING NO.  | REV. A       |
| CHECKED  | APPROVED    | D2581  | SHEET 1 OF 1 |
| DATE     |             | TITLE  | SCALE        |
| 96.06.27 |             | MOUNTING BRACKET   | 1:1          |
| AI       | CP 04.05.14 | CHANGE TOLERANCE ON 1.25 DIMENSION                           |              |

RELEASED  
96/07/23 Bw



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 37248